

Built for the brands that outgrow co-packers.

Contract manufacturing & private label.

30,000 sq ft. Pampa, Texas. One roof, formula to pallet.

SARAWEST MANUFACTURING

35.5362 N · 100.9599 W

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WHO WE ARE

A US manufacturing partner, not a broker or co-pack chain.

SaraWest is a privately held US manufacturer of liquids, gels, creams, pastes and sprays. Our 30,000 sq ft facility in Pampa, Texas runs blending, QC, filling, capping, labeling and shipping under one roof, with one team. No outsourced steps. No surprise hand-offs.

ONE ROOF

Formula, fill, label, ship in a single building.

ONE TEAM

Chemists and operators on the same floor.

OWNED CAPACITY

Facility designed to scale 10x without relocation.

ONE BUSINESS DAY

Real human reply on every project inquiry.

THE FACILITY

30,000 sq ft. Pampa, Texas.

A purpose-built single-site facility on the Texas plains. Bulk blending, filling and packaging, finished-goods storage, QC lab, and shipping all operate from one floor. Built with phased expansion zones designed to grow production capacity by 10x as partner demand scales, without changing address.

30,000

SQ FT

1

BUILDING

5

PRODUCT FORMATS

10x

DESIGN HEADROOM

PRODUCTION CAPACITY

Capacity at a glance.

Capacity figures below reflect Phase 1 production at 75% sustained utilization across 24/7/365 operations. Facility design ceiling represents the planned full build-out of the 30,000 sq ft footprint.

438K+

GALLONS / YR

Liquid blending capacity

1.2M

POUNDS / YR

Cream, gel & paste output

6-8M

FINISHED UNITS / YR

Filled, capped, labeled

5–200 gal

BATCH RANGE

Pilot through full production

5

FORMATS

Liquid · Gel · Cream · Paste · Spray

98%

ON-TIME RATE

Confirmed ship date adherence

What we can run, by format.

FORMAT	BATCH MIN	BATCH MAX	MONTHLY THROUGHPUT	ANNUAL THROUGHPUT
Liquid	5 gal	200 gal	~36,000 gal	~438,000 gal
Gel	5 gal	200 gal	~22,000 gal	~265,000 gal
Cream	50 lb	1,800 lb	~50,000 lb	~600,000 lb
Paste	50 lb	1,800 lb	~50,000 lb	~600,000 lb
Spray-ready	5 gal	200 gal	~28,000 gal	~340,000 gal

Throughput figures assume 24/7/365 operation at 75% OEE (overall equipment effectiveness), an industry-standard sustained utilization benchmark for blended-and-filled production.

RUN SIZES

Pilot to full production, under one roof.

PILOT

5-25 gal

First-article validation runs. Same equipment as production. Real packaging, real label, real QC.

SMALL BATCH

25-200 gal

Launch quantities for emerging brands. Typical first PO for a new private label SKU.

MID RUN

200-2,000 gal

Repeat production for established brands. Scheduled monthly cadence available.

FULL PRODUCTION

2,000+ gal

High-velocity SKUs, distributor and big-box volumes. Pallet and truckload programs.

Capacity that scales with your roadmap.

Most co-packers cap your growth. Our 30,000 sq ft facility was laid out with phased equipment zones, so production capacity scales as your brand scales, without changing manufacturer mid-program.

TODAY · PHASE 1

6-8M units / yr

438K gal liquids / yr

1.2M lb creams & pastes / yr

24/7 production · single-shift QC

DESIGNED FOR · FULL BUILD-OUT

60-80M units / yr

4M+ gal liquids / yr

12M+ lb creams & pastes / yr

Phased 10x build-out · same site

Four QC checkpoints between raw input and pallet.

01 INCOMING RAW MATERIAL

Every inbound lot inspected: COA review, identity check, viscosity, pH, density. Rejected lots quarantined and returned.

02 IN-PROCESS BATCH

Live monitoring during blending: temperature, mix time, viscosity, color match against retained standard.

03 FINISHED BATCH RELEASE

Sign-off by QC before fill: viscosity, pH, specific gravity, color, fragrance, fill weight verification.

04 RETENTION & STABILITY

Two retention samples per batch held minimum 24 months. Stability program for new formulations: 4-week, 12-week, 6-month checkpoints.

Compliant. Documented. Audit ready.

EPA COMPLIANT MANUFACTURING

Operations aligned with EPA requirements for chemical formulation, storage, and waste handling. Establishment number on file for L

OSHA SAFETY PROGRAM

HazCom 2012, GHS labeling, written safety program, employee training records, and incident logs maintained and audited intern

GHS / SDS PROGRAM

Safety Data Sheets authored, maintained, and version-controlled for every formula we manufacture. Provided on request to partn

DOT HAZMAT READY

Hazmat-trained shipping team for flammable, corrosive, and oxidizing materials. UN-rated packaging and proper placarding for L

FTC LABELING REVIEW

Pre-press compliance review of partner artwork: claims substantiation, ingredient declarations, net contents, country of origin, and

STATE & CATEGORY COMPLIANCE

Category-specific compliance support where applicable: California Prop 65, state cleaning product right-to-know, and EPA pestic

CATEGORIES WE MANUFACTURE

Five divisions. One manufacturer.

HORSE & EQUINE CARE

Shampoos, conditioners, fly sprays, hoof care, leather care.

HOME & HARD-SURFACE CLEANING

Multi-surface, glass, kitchen, bathroom, floor care.

LAUNDRY & FABRIC CARE

Detergents, softeners, stain treaters, scent boosters.

PERSONAL CARE & WELLNESS

Body wash, hand soap, lotion, hair care.

INDUSTRIAL & AUTOMOTIVE

Degreasers, vehicle wash, shop cleaners, lubricant prep.

The five-day chemistry sprint.

From signed brief to physical sample in your hand, in five working days. Real benchtop formulation against your target performance, fragrance, viscosity and color.

- DAY 1** Brief lock and target spec sign-off
- DAY 2** Bench formulation begins, raw lot pulled
- DAY 3** First trial: viscosity, pH, color reads
- DAY 4** Adjustments and stability check
- DAY 5** Sample bottled, labeled, shipped overnight

Brief to first pallet, in eight weeks.

WEEK 1	Discovery + NDA	Brief locked, NDA in place, target spec defined.
WEEK 2	Sample sprint	Five-day chemistry sprint produces first physical sample.
WEEK 3	Iteration	One round of adjustments to nail target performance.
WEEK 4	Approval	Standard locked. Retention sample logged.
WEEK 5	Pilot batch	First-article production run on real equipment.
WEEK 6	Packaging	Labels, caps, bottles validated against artwork.
WEEK 7	Production batch	Full first PO blended, filled, labeled, palletized.
WEEK 8	Ship	Pallets out the dock. Tracking and COA delivered.

CONFIDENTIALITY

Your formula stays yours.

MUTUAL NDA

Standard mutual NDA available within one business day. Custom NDAs reviewed and countersigned within three business days.

FORMULA OWNERSHIP

If you brought the formula, you keep it. We do not resell, repurpose, or reverse engineer client formulations.

CATEGORY EXCLUSIVITY

On request, we can provide written category exclusivity within defined SKU and channel parameters.

RETENTION POLICY

Two retention samples per production lot held a minimum of 24 months for traceability and dispute resolution.

DATA HANDLING

Formula records, COAs, and customer documents stored on US-hosted infrastructure with role-based access control.

Pallet to dock, without the third-party shuffle.

ON-SITE WAREHOUSING

Finished-goods storage held in our facility until release. No outbound 3PL hand-off required.

LTL & FTL READY

Daily LTL pickup. Truckload program for high-velocity SKUs. Direct-to-DC shipments coordinated with your carriers.

HAZMAT CERTIFIED

DOT-compliant shipping for flammable, corrosive, and oxidizer products. UN-rated packaging in stock.

DROPSHIP CAPABLE

Per-order pick, pack, and ship for ecommerce-funded private label programs. Ground and expedited rates.

WAREHOUSE HOLD

Up to 90 days finished-goods hold included with production. Extended hold available by agreement.

START A CONVERSATION

One business day. Real human reply.

Tell us what you are building. A chemist or sales lead reads every inquiry and replies within one business day with a feasibility read, clarifying questions, and an indicative pricing direction.

EMAIL

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WEB

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